

SUREBONDER®

Model 9625 Pneumatic Stapler



Operating Instructions

Read Safety Rules and Instructions Carefully
Save this manual for Future Reference

WARRANTY

If you have any problems with this tool, please call FPC Corporation toll-free at 1-800-860-3838 before returning it to the place of purchase.

FPC Corporation warrants this product to be free from defects in material and workmanship, under normal conditions of use and when used in accordance with FPC operating instructions, for a period of 90 days from the date of purchase by the user. Within the 90 days warranty FPC at its option shall repair or replace this product. The product must be returned at the distributor/user expense, either within warranty or out. Repaired or replaced products will receive a 60 day warranty. USER MUST BE USING THE PROPER STAPLES FOR THIS WARRANTY TO BE VALID. WARRANTY IS VOID IF INCORRECT TYPE OF STAPLES ARE USED.

Visit us at surebonder.com for our full line of products



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IMPORTANT SAFETY WARNINGS:

THE SAFETY WARNINGS BELOW CANNOT COVER ALL POSSIBLE SITUATIONS THAT MAY OCCUR. THESE BASIC SAFETY PRECAUTIONS SHOULD ALWAYS BE FOLLOWED TO PROTECT AGAINST PERSONAL INJURY TO THE OPERATOR OR OTHER PERSONNEL IN THE AREA, AS WELL AS DAMAGE TO THE EQUIPMENT. READ AND UNDERSTAND THESE WARNINGS BEFORE USING EQUIPMENT.

Keep tool away from children, and DO NOT allow children near work area. Do not allow children or untrained personnel to handle this tool.



DO NOT operate this stapler while tired, or under the influence of drugs, alcohol, or medication that makes you drowsy.

Never point the stapler at yourself or others - always assume that the Stapler is loaded, and proceed with caution.



Wear safety glasses and ear protection. The tool operator and all personnel in the work area must wear safety glasses that protect the front and side, to avoid eye injury. Ear plugs should be worn to avoid hearing damage.

If operator will be working in a situation where overhead work will be done (i.e. on a ladder, stairs, or scaffolding) a hard hat must be worn.

Never wear loose clothing or jewelry because it can get caught in the moving parts of this tool. Make sure long hair is covered, to avoid getting it caught in stapler.

Keep the tool pointed away from yourself and others at all times. Keep hands and all body parts away from rear area of stapler (near air hose) to guard against injury. Keep hands and feet away from firing head during use.

Keep proper balance and footing at all times - do not over-reach.

Never use oxygen, bottled gas or any type of combustible fuel as a power source - it can cause an explosion and serious injury.



Do not use near flammable liquids or gases - the stapler sparks during operation, and could cause an explosion and serious injury.

Use an air hose that will withstand at least 150 psi, OR 150% of the maximum pressure of the compressor.

Never connect this tool to compressed air if the pressure could exceed 200 psi, as the stapler could burst. Use only clean, dry, regulated compressed air, with pressure not exceeding 120 psi.

Disconnect stapler from air supply before loading staples, to prevent a staple being fired during connection to air hose.

Do not use a non-relieving coupler with this stapler - if used, the stapler could remain charged with air after disconnecting, and would still be able to drive a staple even after being disconnected. The stapler and air hose must have a coupling so that all pressure is removed from the stapler when the coupling is disconnected.

Do not depress the trigger or safety mechanism while loading staples - accidental firing of a staple can occur. Keep your fingers away from the trigger when not firing staples. Always keep the stapler pointed downward during loading.

Do not use an air hose that is too long - tool operator can trip over it. Make sure all connections are tight.

Disconnect air hose from stapler
- before performing maintenance
- when clearing a jam
- when tool is not in use
- when moving it to another location
- when handing stapler to another person

(WARNINGS continued next page)

PARTS SOLD SEPARATELY				Price Each
Diagram No.	Part No.	Description		
	3	EXHAUST VALVE COLLAR		Not Available
	7	CYLINDER CAP		Not Available
	14	FIRING VALVE PISTON		Not Available
	22	COLLAR		Not Available
	25	CYLINDER		Not Available
	28	BODY		Not Available
	34	REMOTE CORE		Not Available
	36	REMOTE HOUSING		Not Available
	38	RELEASING BLADE		Not Available
	40	TRIGGER		Not Available
	43	GRIP		Not Available
	46	CATCH GUIDE PLATE		Not Available
	48	CATCH SUPPORT(B)		Not Available
	50	TAIL COVER		Not Available
	53	CLICK LEVER		Not Available
	57	RELEASE CATCH COVER		Not Available
	58	RELEASE CATCH(A)		Not Available
	59	DRIVER GUIDE		Not Available
	61	UPPER MAG		Not Available
	68	PUSHER		Not Available
	70	STEEL BAR		Not Available
	73	TAIL COVER		Not Available
	74	MAIL TANK		Not Available
	75	SPACER		Not Available
	76	FRONT PART		Not Available
Kit				Prices
	9625-400	SEAL KIT		Call
	9625-410	DRIVE PIN KIT		Call
	9625-420	FASTENER KIT		Call

Fastener Kit #9625-420 Includes:		
Diagram No.	Description	
1	SCREW 4"8	
2	WASHER	
5	SCREW 5"22	
6	WASHER #5"11t	
10	SPRING	
11	WASHER	
24	SPACER	
27	PIN RETAINER 5.5"2	
29	NOZZLE	
31	UPPER REMOTE HOUSING	
32	SPRING	
39	SPRING	
41	PIN 2.5"16.8	
42	PIN RETAINER 3.1"2.9	
44	PIN	
45	SPRING PIN 3"24	
47	SPRING	
49	SCREW	
55	SCREW 5"18	
56	SPACER	
60	SPACER	
63	SCREW 5"12	
64	SCREW 4"12	
65	SPACER	
66	SCREW 4"20	
67	GRIP	
69	STOPPER	
71	STOPPER	
72	SPRING	
82	SCREW	

Seal Kit #9625-400 Includes:		
Diagram No.	Description	
4	O-RING 8"2.5	
8	GASKET	
9	SEAL AIR	
12	O-RING 13.8"2.4	
13	O-RING 31"2.5	
15	O-RING 25"3.5	
16	O-RING 21"3"3	
23	O-RING 39.4"3.1	
26	BUMPER	
30	O-RING 8"1.8	
33	O-RING 2.6"1.2	
35	O-RING 12.5"1.8	
37	O-RING 14"1.8	
51	O-RING 31.6"1.6	

Drive Pin Kit #9625-410 Includes:		
Diagram No.	Description	
78	DRIVE PIN ASSEMBLY	

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Preparing for Use

If the stapler has been stored in a cold environment, bring it to a warm area and allow it to warm up before using.

Loading

- Make sure stapler is disconnected from air supply.
- Only use the proper size and type of staple with this stapler, as specified under "Staples".
- Depress the track release lever to release the spring-loaded staple magazine; slide the magazine out (back) as far as it will go.
- Turn the stapler upside down. Place a full strip of staples into the staple magazine, with the staple points **facing upward** (away from the tool). Slide the staple magazine closed until the track release lever snaps back into place with a click. (Closing the staple magazine while staples are loaded engages the spring-load mechanism, so it will take slightly more pressure to slide the magazine closed.)

Using the Stapler

- This stapler is equipped with a contact safety mechanism; the trigger will not operate unless the contact mechanism is firmly depressed against the surface to be stapled.
- Grip the body of the stapler firmly, make sure that the contact mechanism is placed securely against work surface, and pull the trigger to drive a staple.
- Remove finger from the trigger.
- To drive another staple, move the stapler to next area on work surface to be stapled, and repeat these steps.

After Stapling

- Disconnect the air hose from the stapler.
- Remove all staples from the staple magazine of the stapler.
- Place 5-6 drops of oil (included in case) into the air inlet.
- Shut off air compressor and drain any moisture from the compressor tank.
- Drain the air line filter; clean the filter element, then blow air in opposite direction to remove any dirt/debris.
- Keep lubricator filled with oil (included in case).

Clearing Staple Jams

- Disconnect the air hose from the stapler.
- Carefully remove staple strip from staple magazine.
- Remove any remaining loose staples from inside the staple magazine, using pliers to grasp the staples, if necessary.
- Once jammed staples have been removed, reload stapler.

APPLICATIONS

Including, but not limited to: insulation, roofing felt, house wrap, auto and marine vinyl trim, cabinet felt, cabinet backs, screen door repair, small furniture, light trim, molding and picture frames, and general staple use.

FEATURES

- View window for staples
- Adjustable exhaust
- Rubber hand grip for comfort
- Firing Safety mechanism
- Easy drop-in staple loading

OPERATION

The Surebonder 9625 Pneumatic Stapler is designed to use 1/4" crown heavy-duty wire staples in 3/8", 5/8", 3/4", 7/8" and 1" leg lengths. For best results, use Surebonder Duty Staples.

AIR SUPPLY

This stapler is designed to operate on clean, dry, regulated compressed air, between 60 and 100 psi. It is preferable to include an air filter, pressure regulator, and automatic oiler within 15 feet of the tool, if possible.

An air filter is needed to remove contaminants and moisture that are contained in compressed air; filtering will significantly prolong the life of the tool. If an automatic oiler is not installed, place **5 to 6 drops of oil into the tool's air inlet at the beginning of each work day.**

The staple gun comes factory-equipped with a male quick connector. The staple gun must always be connected to the air supply with a coupling that removes all pressure when it is disconnected.

NOTE: all components used with this staple gun (air hose, connectors, regulators, filters, etc) must be rated at 150 psi, OR 150% of the maximum compressor potential, whichever is higher. Do not connect this staple gun to a system with maximum potential air pressure greater than 200 psi.

AIR CONNECTION SETUP



